

Pre-shipment Inspection Report

General Information:	
Report Number:	PSI-PO101508
Product name:	450ml Travel mug Red & Blue
Item #:	501857474
PO#	7744683
Ordered quantity:	2016pcs×2
Client name:	Katrina Trading
Supplier name:	Zhejiang Mug Industry Co.,Ltd
Inspection Date:	Apr.25,2013
Departure time to the factory:	9:00AM
Arrival time:	9:20AM
Departure time:	14:40PM
Inspection location:	Yongkang, city, Zhejiang, China.



Inspection summary:		
Inspection Sections	Conform? (Y / N)	Remarks
1. Product quantity	Y	
2. Packing	Y	
3. Product conformity	Y	
4. Workmanship appearance / function	N	Main defects: EVA non-slip mat not in the middle, Ratio: 10%.
5. Bar code / labels	N	Found 1pcs swing tickets wrinkle, please see below PART 5.
6. Reliability tests / measurements	N	Travel mug- Blue; 324ml (PO# inquires: 450ml) Travel mug- Red; 325ml (PO# inquires: 450ml)

Conclusion:	FAILED
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comments:
<ol style="list-style-type: none"> 1. Packing method: each to be packed into clear poly-bag then into a white box, 48pc per export. Each to have printed SKU, each to have own printed swing ticket. 2. No product instruction or warranty card found in the packing 3. Factory refused to perform the carton drop test.

Manufacturer Signature:	Anna Li	Insp. signature:	Peter Zhang
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Inspection Method Applied:	
Inspection Standard:	ANSI/ASQZ1.4 (MIL-STD-105E)
Sampling plan:	Single, normal
Inspection level:	G – II
AQL:	Cri.: 0 Maj.: 2.5 Min.: 4.0
Sample size inspected:	Travel mug-red: 100pcs; Travel mug-blue: 100pcs
Quantity for selected cartons:	9 cartons
Carton # of the selected cartons:	Red:1/16/26/39 Blue: 1/13/16/22/37

1. Product quantity inspection:							
Model #	Model Name	Ordered Qty.	Available Qty.	% of Finished Products	Packed cartons	Not packed cartons	% of Finished Packing
501857474	450ml travel mug-Red	2016	2016	100%	42	0	100%
501857474	450ml travel mug-Blue	2016	2016	100%	42	0	100%

2. Packing inspection:			
Test #	Spec Requirement	Conform? (Y / N)	Remarks
2.1	Packing method checking	Y	Each to be packed into clear poly-bag then into a white box, 48pc per export. Each to have printed SKU, each to have own printed swing ticket.
2.2	Shipping mark checking	Y	Main shipping mark(1 sides) Side shipping mark (1 sides)
2.3	Carton dimension checking	Y	Blue: 52*36*46cm Red: 51.5*36*46cm
2.4	G.W. checking	Y	Blue: 12.58kgs Red: 12.56kgs
2.5	Carton material checking	Y	5ply
2.6	Product Manual (included in packing?)	N/A	No found manual book
2.7	Warranty card (included in packing?)	N/A	No found warranty card

Pictures:

501857474-450ml Travel Mug-Blue





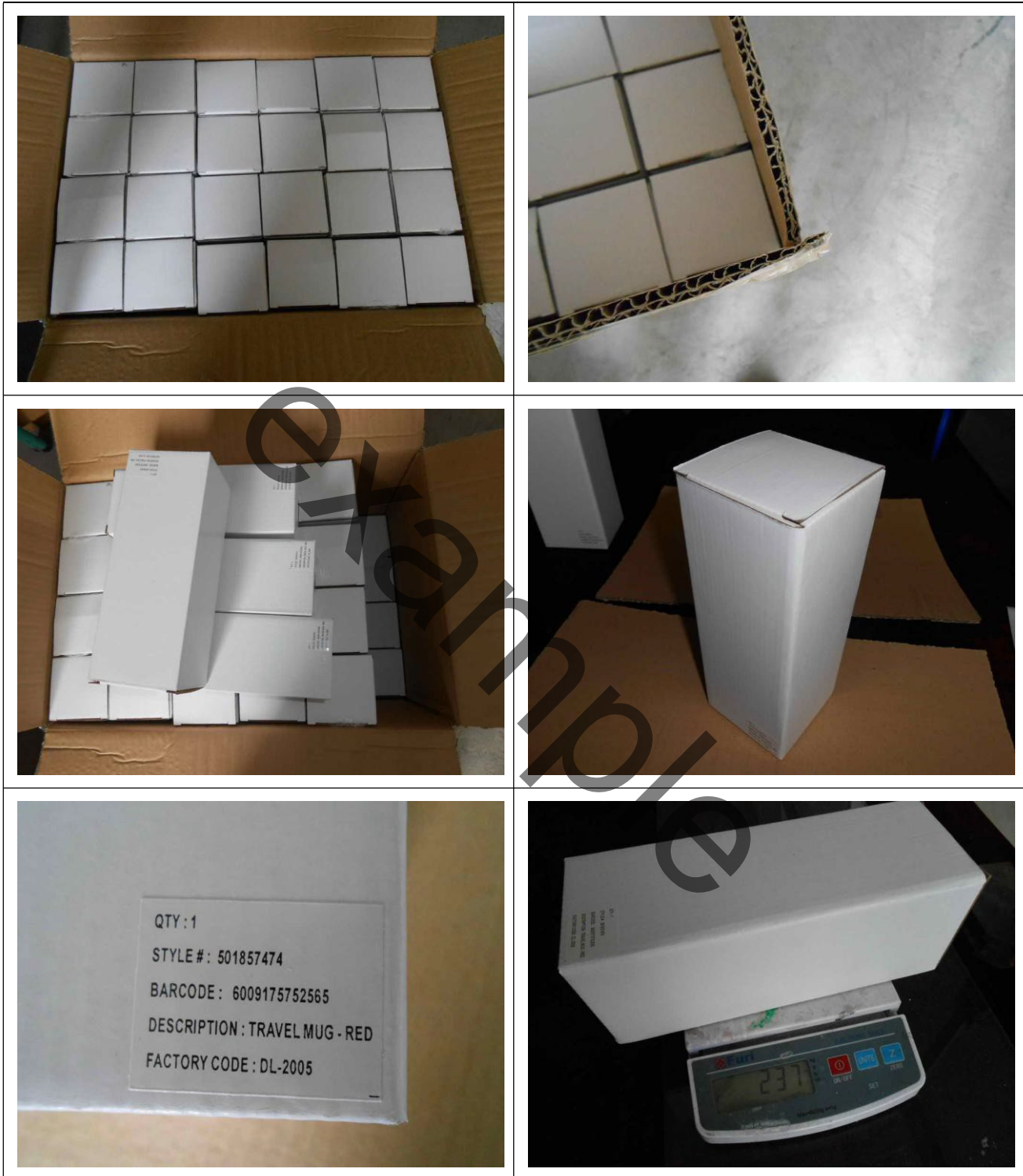




501857474-450ml Travel Mug-Red







3. Product conformity inspection:			
Test #	Testing Items	Conform? (Y / N)	Remarks
3.1	Product style	Y	
3.2	Product color	Y	Red, Blue
3.3	Product description	Y	

Pictures:

501857474-450ml Travel Mug-Blue.



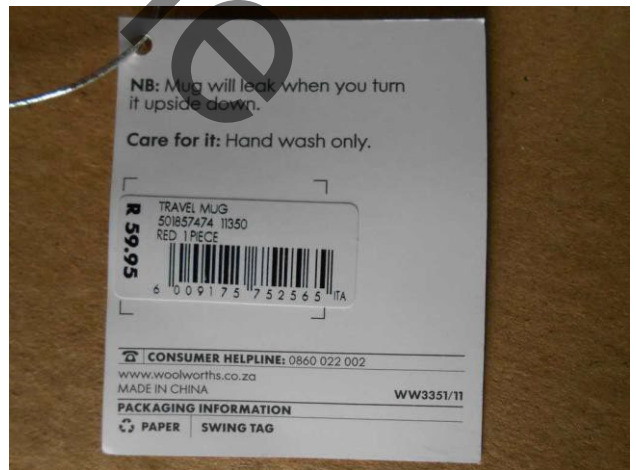






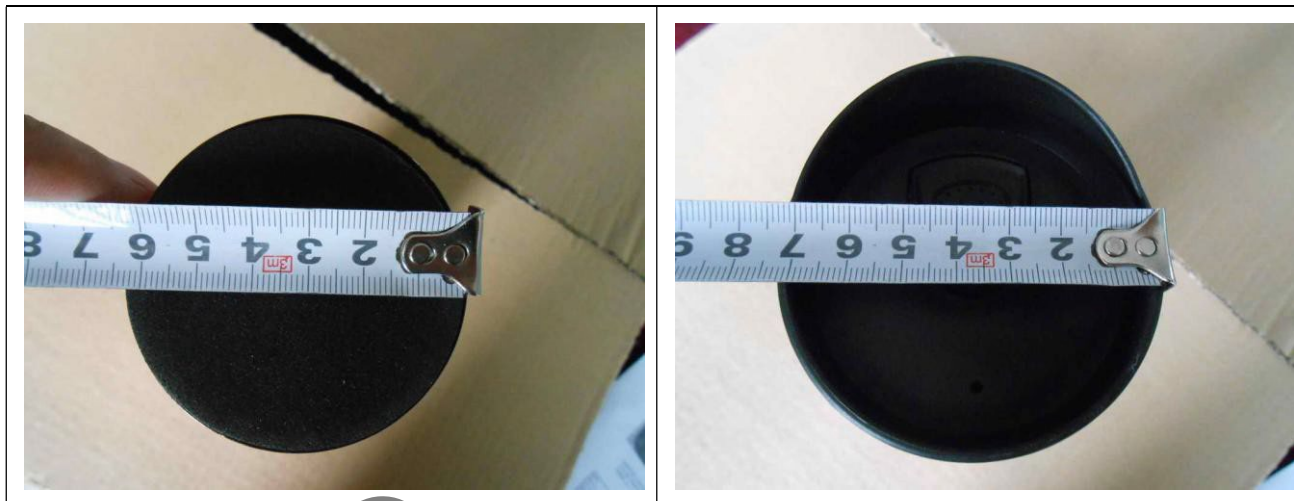
501857474-450ml Travel Mug-Red.

















4. Workmanship appearance / function inspection

#	Defect description	Cri.	Maj.	Min.	Remarks
450ml Travel mug-Blue:					
4.1	Scratch mark on plastic body	0	0	1	
4.2	EVA non-slip mat not in the middle	0	0	10	10% (sample size: 100pcs)
450ml Travel mug-Red:					
4.3	EVA non-slip mat not in the middle			10	10% (sample size: 100pcs)
4.4	Poor welding	0	0	1	
4.5	Dent mark on surface	0	1	0	
4.6	Dirty mark at edge of cup	0	0	1	
4.7	Deformation on surface	0	1	0	
Total defects:		0	2	23	
Maximum allowed defects:		0	10	14	

Pictures:	
450ml Travel mug-Blue:	
Scratch mark	
	
EVA non-slip mat not in the middle	
	
	
450ml Travel mug-Red:	

<p>EVA non-slip mat not in the middle</p>	
	
<p>Poor welding</p>	<p>Dent mark on surface</p>
	
<p>Dirty mark at edge of cup</p>	<p>Deformation on surface</p>
	

5. Bar code / label inspection

#	Defect description	Conform? (Y / N)	Remarks
5.1	Bar code	Y	Please see below photos
5.2	Main label	N/A	N/A
5.3	Care/composition label	N/A	N/A
5.4	Size label	Y	32mm × 24mm
5.5	Country origin label	Y	"MADE IN CHINA" on tag
5.6	Swing ticket	N/A	
5.7	Poly bag printing / label	N/A	N/A

Pictures:

Please see part 2 and part 3 for detailed images

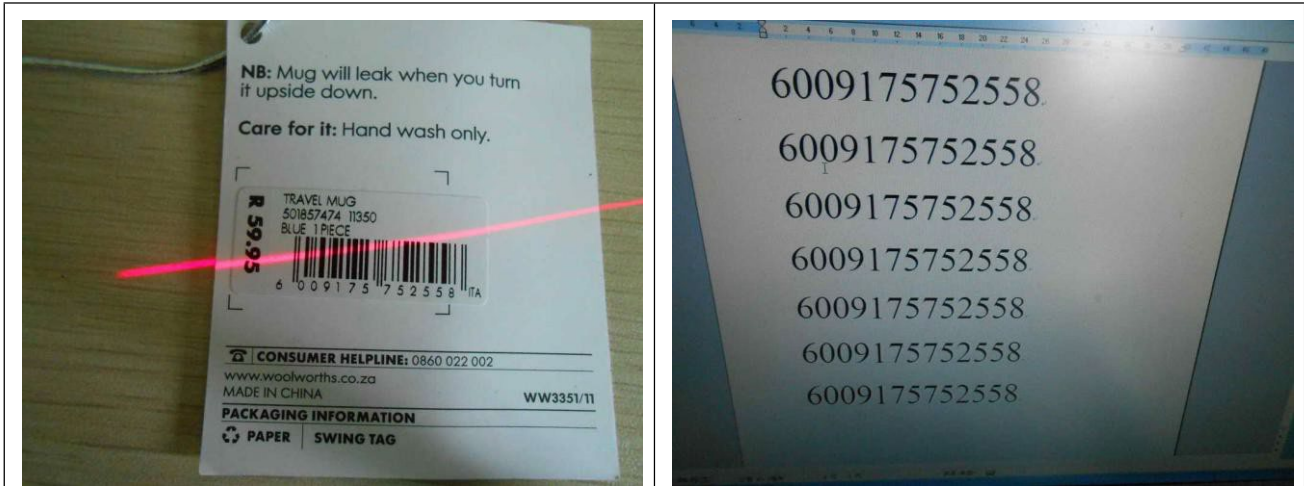
6. Reliability tests / measurements

#	Testing Items	Sample Size	PASS/FAIL	Defect Description
6.1	Carton Drop test		N/A	No extra products provided for this test
6.2	Assembly test	8pcs/style	PASS	
6.3	Leakage test	10pcs/style	PASS	
6.4	Barcode scan test	10pcs/style	PASS	
6.5	Capacity checking	10pcs/style	FAIL	Travel mug-Blue: 324ml Travel mug-Red: 325ml
6.6	Size checking	10pcs/style	PASS	

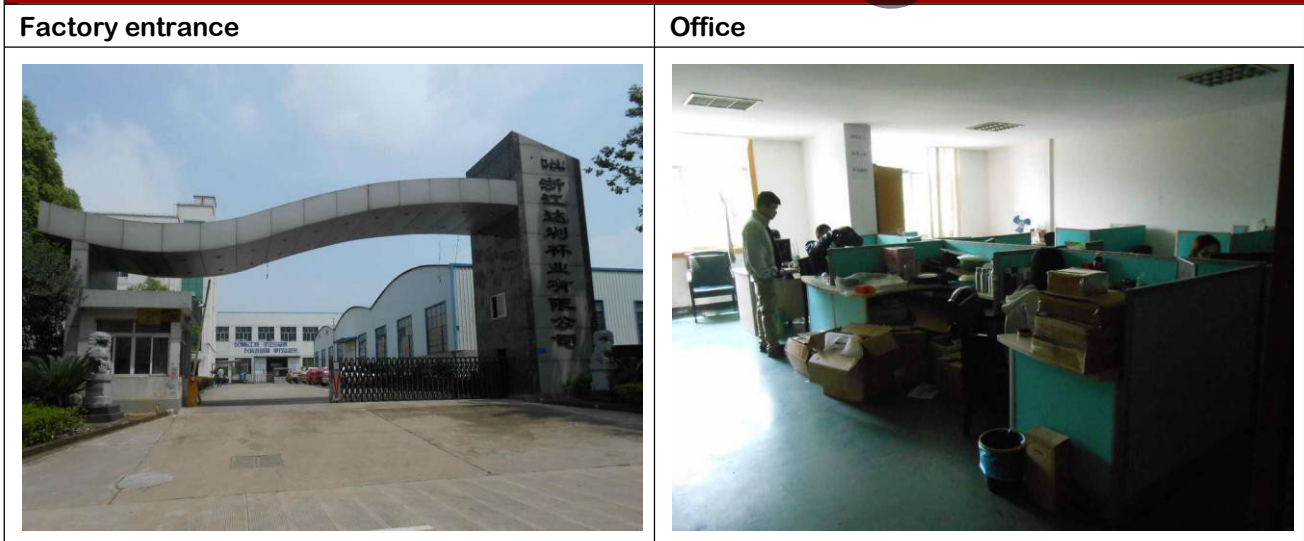
Pictures:
Assembly test

Leakage test

Bar code reading check



Other related pictures:





Data sheet:							
Test #	Testing items	Spec.	Sample #				
			1	2	3	4	5
6.6	Red cup						
	Height*diameter	212*73mm	212*73	212*73	212*73	212*73	212*73
			212*73	212*73	212*73	212*73	212*73
	Blue cup	212*73mm	212*73	212*73	212*73	212*73	212*73
			212*73	212*73	212*73	212*73	212*73